

## ***Instructions for disassembly and assembly of bulldog saddlebags for Suzuki intruder m109r***



### **!!! Warning !!!**

- We are not responsible for all errors and damages caused by unprofessional work.
- All rights reserved. Design of saddlebags are subject to copyright and other intellectual property laws. They may not be copied, altered or used on other websites for trading or reproduction purposes.
- **When assembling, follow the same procedure as for disassembly.** That is, the hinge pads and pads under the lock guide may differ in counts on the left and right saddlebag due to the different thickness of the material.

## Disassembly - preparation before spraying.

### 1.Step

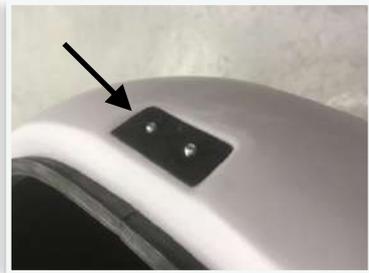
Removing hinges (Imbus key 3mm)



Hinge



loosen the 3mm Imbus screws



rubber seal



remove rubber plugs



remove the 3mm Imbus screw

### 2.Step

Disassembly of the lock

**! warning !** left lock for left saddle bag, right lock for right saddle bag



right lock "R"



left lock "L"



Imbus key 3mm



The washer determines the movement of the tongue (the left lock has the left position and the right lock the right one!. lock right!.)



Loosen the 22mm nut



Remove the metal washer



Remove the silicone pad from the bottom and top.

### 3.Step

Removing the guide pad



guide pad



Guide guides (adjust the height of the guide)



left saddlebags "L"



rights saddlebags "R"

### 4.Step

Removing rubber seal



rubber seal

## **Spraying** : leave to a professional

**! Warning !** recommended drying temperature in the spray booth **max40 ° C**

## **Assembly after painting**

### **1.step**

Installation of interior carpet

### **2.step**



Installation of rubber seals

### **3.step**



hinge assembly

### **4.step**



cap assembly

### **5.step**



lock assembly



### **6.Step**

Stick the label on the inside of the cap



information

**7.Step**

Sticking self-adhesive fabric on the inside of the saddlebags

**8. Step**

Glue the pressure self-adhesive seal

**9.Step**

Remove the rear fender screws



The screws must be replaced with longer ones that are in the package

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**Materials in the package**

- rubber screw covers. 8pz
- carpets 2pz
- spare screws for attaching the trunk 8x70 (2pz), 8x90 (2pz)
- felt on the inside 2pz
- replacement upper washers for regulating the height of the lock stop (2pz)
- Outer seal 2x 60cm. 2 pz
- instruction 1pz
- stickers 2pz